







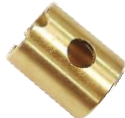























PARTS FOR UNION SPECIAL 81300 SERIES

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|---|---|---|---|---|
|  <p>80862 PRESSER BAR BUSHING</p> |  <p>81373A NEEDLE BAR BUSHING</p> |  <p>666-79 OILER 1/8"X1-1/2"</p> |  <p>80846 BUSHING</p> |  <p>80640EA BUSHING, LEFT FOR UPPER FEED</p> |
|  <p>80694DA BUSHING FOR CRANKSHAFT</p> |  <p>80692EA FEED ROCKER SHAFT BUSHING</p> |  <p>81240DA BUSHING</p> |  <p>81354 BUSHING</p> |  <p>80764 T-SCREW</p> |
|  <p>A9453A FINGER GUARD</p> |  <p>80437A AXLE</p> |  <p>81239 LOCKING BOLT</p> |  <p>80440 LOCKING BOLT KNOB</p> |  <p>81292A TENSION POST</p> |
|  <p>99623A SPACER</p> |  <p>80669B TENSION POST FERRULE</p> |  <p>80676A TENSION DISC (31MM)</p> |  <p>80676 TENSION DISC (25MM)</p> |  <p>HA1349 TENSION POST FERRULE</p> |
|  <p>81256B THREAD SLEEVE</p> |  <p>80250A ROLLER SUPPORT</p> |  <p>HS52B AXLE ASSEMBLY</p> |  <p>81559 NEEDLE BAR CONNECTION</p> | |
|  <p>21111 COLLAR</p> |  <p>81365A NEEDLE THREAD TAKE- UP ROLLER</p> |  <p>81392 LOOPER THREAD GUIDE</p> | | |










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|--|---|--|--|--|
|  <p>81317 NEEDLE BAR</p> |  <p>1.81356A NEEDLE HOLDER 2.81356B NEEDLE STOP PLATE 3.77K SCREW</p> | |  <p>80776 STUD</p> |  <p>80643 NEEDLE LEVER SHAFT</p> |
| |  <p>HA54B CONNECTING LINK FOR STRAIGHT PIN</p> | |  <p>80715A NEEDLE LEVER FOR STRAIGHT PIN 80715 NEEDLE LEVER FOR TAPER PIN</p> | |
|  <p>51134V TAPER PIN</p> | |  <p>HA54A CONNECTING LINK FOR TAPER PIN</p> | | |
|  <p>80774 GUIDE ROD</p> | |  <p>80769 SLIDING BLOCK</p> | | |
|  <p>80732 GUIDE LINK FOR TAPER PIN 80732A GUIDE LINK FOR STRAIGHT PIN</p> | |  <p>80768 SUPPORTING YOKE</p> | | |
|  <p>21608 THREAD GUIDE HOOK</p> | |  <p>80770 LIFT LEVER FOR TAPER PIN 80770A LIFT LEVER FOR STRAIGHT PIN</p> | | |
|  <p>80696H STUD</p> | |  <p>81350D LOOPER THREAD GUIDE</p> | | |

PARTS FOR UNION SPECIAL 81300 SERIES

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|---|--|---|
|  <p>80656 BALL STUD</p> |  <p>1. 29066LA NEEDLE LEVER BALL LINK 2. 80630C NUT, LEFT HAND THREAD 3. 80630 NEEDLE LEVER CONNECTING ROD 4. 80630D NUT, RIGHT HAND THREAD 5. 80652 SHELL</p> | |
|  <p>80636A GUIDE FORK</p> |  <p>80885 BALL BEARING ASSEMBLY</p> |  <p>81321B HANDWHEEL</p> |
|  <p>80621A PULLEY HUB</p> | |  <p>80674 LOCK WASHER</p> |
|  <p>81370 OIL FELT</p> |  <p>81366 DRIVE ECCENTRIC FOR CROSS LOOPER</p> |  <p>11354 BALL STUD</p> |
|  <p>1. 81363A BALL JOINT ASSEMBLY 2. 81363 BALL JOINT ASSEMBLY</p> |  <p>81362 CONNECTING ROD</p> |  <p>81361 DRIVE LEVER FOR CROSS LOOPER</p> |


















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|  <p>81360 SHAFT</p> |  <p>81313B CROSS LOOPER LEVER</p> |  <p>G29442L LOOPER DRIVE ECCENTRIC ASSY.</p> |
|  <p>81348 LOCKING DISC</p> |  <p>81240 DRIVE LEVER SHAFT</p> | |
|  <p>81313 LOWER LOOPER LEVER</p> |  <p>81338 ROCKER LEVER</p> |  <p>81337 ROCKER LEVER</p> |
| |  <p>81339 DRIVE LEVER FOR UPPER SPREADER</p> |  <p>1.G15442P BALL JOINT ASSEMBLY 2.81345 BALL STUD</p> |
|  <p>1. 81358 BALL JOINT ASSEMBLY 2. 81357 BALL JOINT ASSEMBLY</p> |  <p>35741A-US CONNECTING ROD</p> | |

PARTS FOR UNION SPECIAL 81300 SERIES

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|--|--|--|--|--|--|---|--|--|--|
|  <p>80740 DRIVE SHAFT</p> | |  <p>80791 DRIVE LEVER</p> | |  <p>51147 COLLAR</p> | |  <p>80790 ROCKER LEVER</p> | | | |
|  <p>G29139 BALL LINK</p> |  <p>21711-US NUT</p> | |  <p>21712-US WASHER</p> | |  <p>G29099Q DRIVE ECCENTRIC ASSY</p> | | | | |
| |  <p>80730 CONNECTING ROD</p> | |  <p>36E BALL STUD</p> | | | | | | |
|  <p>81234A FEED LEVER</p> | | | |  <p>81235 STUD</p> | |  <p>80755 CONNECTING LINK ASSEMBLY</p> | | | |
|  <p>80233 FEED ROCKER</p> | | | |  <p>11 FEED BAR SHAFT</p> | |  <p>8A FEED BAR SHAFT</p> | | | |
| | | | |  <p>HS36K WASHER</p> | |  <p>FP80234BA FEED BAR</p> | | | |

PARTS FOR UNION SPECIAL 81300 SERIES

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|--|--|--|---|--|
|  <p>22686C SCREW</p> |  <p>HA23 FEED BAR SHOE</p> |  <p>HA10B GUIDE</p> |  <p>HA43X FEED LIFT ECCENTRIC</p> | |
|  <p>80654 FLANGE BUSHING</p> |  <p>81395 FEED ROCKER ECCENTRIC</p> | |  <p>G29099R FEED DRIVE ECCENTRIC ASSY</p> | |
|  <p>80696 STITCH REGULATING STUD</p> |  <p>420 LIFTER LEVER STUD</p> | |  <p>80649 LIFFING LEVER SPRING</p> |  <p>80631 LEVER STUD</p> |
|  <p>AS70A HOLDER FOR FELT</p> |  <p>80648 LIFTING LEVER</p> | |  <p>81566A COLLAR</p> |  |
|  <p>80663 PRESSER SPRING,UPPER 80664 PRESSER SPRING,LOWER</p> | |  <p>80666D COLLAR</p> | <p>A10455E PRESSER BAR,L 81360A PRESSER BAR,R</p> | |

PARTS FOR UNION SPECIAL 81300 SERIES

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|  <p>81326 FEED DOG (UPPER)</p> |  <p>81585 THROAT PLATE SUPPORT</p> |  <p>81325 NEEDLE GUARD</p> |
|  <p>81320C PRESSER FOOT ASSEMBLY</p> |  <p>81303F EDGE GUIDE</p> |  <p>81503A STITCH TONGUE</p> |
|  <p>81324A THROAT PLATE</p> |  <p>81511 THREAD RETAINER #GR</p> |  <p>81507 SPREADER, UPPER 81310 THREAD HOOK, MARKED "GP" 22KH SCRER</p> |
|  <p>81305A FEED DOG</p> |  <p>81311B CROSS LOOPER</p> | |
|  <p>A10482A FEED DOG</p> |  <p>81508 LOOPER</p> |  <p>81255A BEARING FOR SPREADER LEVER SHAFT</p> |
|  <p>81308B LOOPER</p> | | |