








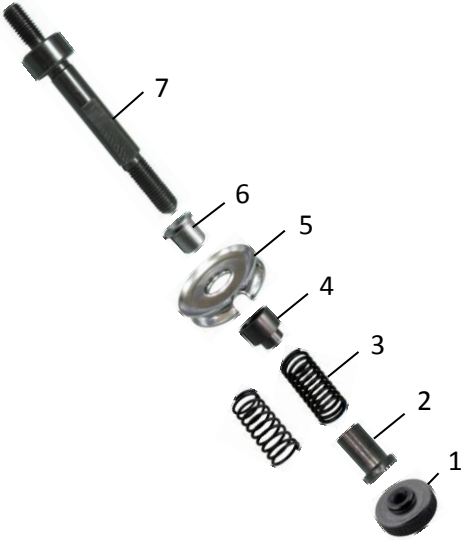





























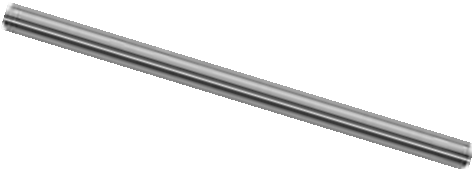
PARTS FOR UNION SPECIAL 81200 SERIES

							
<p>81220D PRESSER FOOT, LEFT</p>		<p>81220A PRESSER FOOT, RIGHT</p>		<p>81224 THROAT PLATE</p>		<p>81205A FEED DOG</p>	
							
<p>G29139 BALL LINK</p>		<p>80755 CONNECTING LINK ASSEMBLY</p>		<p>15442K BALL JOINT CONN. ASM.</p>		<p>81297 PRESSER FOOT TONGUE</p>	
							
<p>80234BA FEED BAR</p>		<p>80233 FEED ROCKER</p>		<p>81208 LOOPERO</p>		<p>81255 LOOPERO SHAFT BEARING SET</p>	
							
<p>81237 LOOPERO DRIVE LEVER</p>		<p>81238 LOOPERO DRIVE LEVER</p>		<p>81511 LOOPERO</p>		<p>81255 LOOPERO SHAFT BEARING SET</p>	
							
<p>81395 FEED ROCKER ECCENTRIC</p>		<p>HA43X FEED LIFT ECCENTRIC</p>		<p>HA23 FEED BAR SHOE</p>		<p>HA10B GUIDE</p>	
							
<p>AS70A HOLDER FOR FELT</p>		<p>AS70A HOLDER FOR FELT</p>		<p>AS70A HOLDER FOR FELT</p>		<p>AS70A HOLDER FOR FELT</p>	

PARTS FOR UNION SPECIAL 81200 SERIES

 <p>80846 BUSHING</p>	 <p>80694DA BUSHING FOR CRANKSHAFT</p>	 <p>80640EA BUSHING FOR LOOPER DRIVER LEVE</p>	 <p>81260 CONE STUD</p>	
 <p>80887A FACE COVER</p>	 <p>A9453 FINGER GUARD</p>	 <p>A9453A FINGER GUARD</p>	 <p>80673C NEEDLE BAR GUARD</p>	
	 <p>80688 ARM COVER</p>		 <p>64Y SCREW FOR TOP COVER</p>	
 <p>1. 108E TENSION NUT                  2. 107D TENSION SPRING FERRULE                  3. 110-4 TENSION SPRING, D=1.2MM                  110-2 TENSION SPRING, D=1.0MM                  4. HA1349 TENSION SLEEVE                  5. 80676A TENSION DISC                  6. HA1348 NSION POST FERRULE                  7. HS106 TENSION POST</p>		 <p>81239 LOCKING BOLT</p>	 <p>80440 LOCKING BOLT KNOB</p>	 <p>35733B REGULATING NUT</p>
		 <p>80437A AXLE</p>	 <p>G50-267 THREAD ROLLAR SUPPORT</p>	 <p>HS53B ROLLER STUD ASM.</p>
		 <p>80858AX NEEDLE THREAD GUIDE</p>	 <p>81256A THREAD SLEEVE</p>	 <p>AS137A THREAD EYELET</p>



















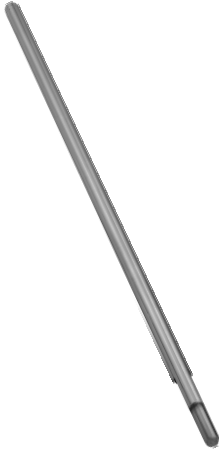




PARTS FOR UNION SPECIAL 81200 SERIES

 <p>HS100D PIN SCREW</p>	 <p>81250E BRACKET</p>	 <p>81292 TENSION POST</p>	 <p>80669 FERRULE</p>	 <p>81257 WASHER</p>
 <p>81252 THREAD EYELET</p>	 <p>81284A COVER PLATE</p>	 <p>52A LOOPER THREAD EYELET</p>	 <p>80632 GUIDE FOR PRESSER BAR</p>	
 <p>80663 PRESSER SPRING, UPPER 80664 PRESSER SPRING, LOWER</p>		 <p>420 LIFTER LEVER STUD</p>	 <p>80649 LIFTING LEVER SPRING</p>	
 <p>80648 LIFTING LEVER</p>		 <p>80631 LEVER STUD</p>	 <p>80764 T-SCREW</p>	
 <p>482C FEED BAR SHAFT COLLAR</p>	 <p>80732 GUIDE LINK FOR TAPER PIN</p>	 <p>HS36K WASHER</p>	 <p>36E BALL STUD</p>	
 <p>80791 DRIVE LEVER</p>	 <p>51147 COLLAR</p>	 <p>80790 ROCKER LEVER</p>	 <p>80740-US DRIVE SHAFT</p>	

PARTS FOR UNION SPECIAL 81200 SERIES

 <p>21711-US NUT</p>	 <p>21712-US WASHER</p>	 <p>80730 CONNECTING ROD</p>	 <p>80651A FEED ROCKER ECCENTRI CONNECTION</p>	
 <p>80654 FLANGE BUSHING</p>	 <p>80696 STITCH REGULATING STUD</p>	 <p>11 FEED BAR SHAFT</p>	 <p>8A FEED BAR SHAFT</p>	
 <p>HS52B AXLE ASSEMBLY</p>	 <p>81093 GUIDE ROLLER</p>	 <p>80676 TENSION DISC</p>	 <p>HA58C FERRULE</p>	 <p>HA58D TENSION FERRULE</p>
 <p>80046 TENSION POST</p>	 <p>21111 COLLAR</p>	 <p>51134Y LINK PIN, CYL.</p>	 <p>HA54B CONNECTING LINK FOR STRAIGHT PIN</p>	 <p>80643 NEEDLE LEVER SHAFT</p>
 <p>80615A NEEDLE LEVER</p>	 <p>80656 BALL STUD</p>	 <p>29442N LOOPER DRIVE ECCENTRIC ASS'Y</p>		
 <p>80636A GUIDE FORK</p>	 <p>1. 29066LA NEEDLE LEVER BALL LINK                  2. 80630C NUT, LEFT HAND THREAD                  3. 80630 NEEDLE LEVER CONNECTING ROD                  4. 80630D NUT, RIGHT HAND THREAD                  5. 80652 SHELL</p>			

PARTS FOR UNION SPECIAL 81200 SERIES

 <p>80638A LOOP DRIVE SHAFT ROCKER</p>	 <p>666-79 OILER 1/8"X1-1/2"</p>	 <p>80621A PULLEY HUB</p>	 <p>HA66K WOODRUFF KEY</p>	 <p>11354 BALL STUD</p>
 <p>81213 LOOPER ROCKER</p>		 <p>81240 DRIVE LEVER SHAFT</p>		 <p>15465F LOOPER ROCKER CONE</p>
 <p>81251B SPREADER LEVER SHAFT</p>	 <p>81213A SPREADER LEVER</p>	 <p>6038K LOOP ROCKER BALL JOINT, LEFT</p>	 <p>39144 CONNECTING ROD</p>	 <p>80658A LOOPER ROCKER BALL JOINT, RIGHT</p>
 <p>80776 STUD</p>	 <p>80774 GUIDE ROD</p>		 <p>81203 EDGE GUIDE</p>	 <p>81203C TONGUE</p>
 <p>80660 PRESSER BAR (LEFT)</p>	 <p>80661B PRESSER BAR (RIGHT)</p>	 <p>80617 NEEDLE BAR WITH HA56 NUT</p>	 <p>80760A PRESSER BAR, LEFT</p>	 <p>80225 FEED BAR NEEDLE GUARD</p>  <p>80220A PRESSER FOOT ASSEMBLY, LEFT</p>